

# PLEASE READ BEFORE USING PRODUCT

## SPECTRA® Flex



RECOMMENDED COLOR APPLICATION FOR SPECTRA® Flex ~ For cotton, polyester, Lycra and blends

Due to the many different base materials available on the market, the following heat transfer instructions are given as a guideline only.

### 1 COLOR APPLICATION

*\*Reminder, SPECTRA® Flex designs must be cut in REVERSE.*

1) **PREHEAT** ~ Preheat garment at a temperature of 311° F for 4 seconds to remove moisture and wrinkles.

2) **APPLY** ~ Apply SPECTRA® Flex designs to substrate for **15 seconds** at a temperature of **311° F** using a **MEDIUM - FIRM** pressure or a **6-7** on the Phoenix Phire.

3) **PEEL** ~ Remove polyester backing from SPECTRA® Flex  
**PEEL HOT or COLD !**

### Tips & Ideas

- Preheat your garment.
- **\*\*Machine wash using mild detergent at 176° F max.**
- **Dry at a normal dryer setting on household machines.**
- **Do not dry clean.**

**Imprintables™**  
**WAREHOUSE**

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

**PHONE 1.800.347.0068**

**www.imprintables.com**

**FAX 724.583.0426**