

PLEASE READ BEFORE USING PRODUCT

SPECTRA® Eco-Film™



RECOMMENDED COLOR APPLICATION FOR SPECTRA® Eco-Film™ ~ For cottons, polyester & poly / cotton blends

Due to the many different base materials available on the market, the following heat transfer instructions are given as a guideline only.

1 COLOR APPLICATION

*Reminder, SPECTRA® Eco-Film™ designs must be cut in REVERSE.

- 1) **PREHEAT** ~ Preheat garment at a temperature of 302° F for 4 seconds to remove moisture and wrinkles.
- 2) **APPLY** ~ Apply SPECTRA® Eco-Film™ designs to substrate for **10 - 15 seconds** at a temperature of **302° F** using a **MEDIUM - FIRM** pressure or a **6-7** on the Phoenix Phire.
- 3) **PEEL** ~ Remove mylar backing from SPECTRA® Eco-Film™.
PEEL HOT or COLD !

2 COLOR APPLICATION

Bottom Layer/1st Color:

- 1) **PREHEAT** ~ Preheat garment at a temperature of 302° F for 4 seconds to remove moisture and wrinkles.
- 2) **APPLY** ~ Apply SPECTRA® Eco-Film™ designs to substrate for **1-2 seconds** at a temperature of **302° F** using a **MEDIUM - FIRM** pressure or a **6-7** on the Phoenix Phire.
- 3) **PEEL** ~ Remove mylar backing from SPECTRA® Eco-Film™.
PEEL HOT or COLD !

Top Layer/2nd Color:

- 4) **LINE UP/PLACE** top layer then place a Teflon sheet on top covering entire area.
- 5) **APPLY** ~ Apply SPECTRA® Eco-Film™ designs to substrate for **15 seconds** at a temperature of **302° F** using a **MEDIUM - FIRM** pressure or a **6-7** on the Phoenix Phire.
- 6) **PEEL** ~ Remove mylar backing from SPECTRA® Eco-Film™.
PEEL HOT or COLD !

Tips & Ideas

- Preheat your garment.
- **Machine wash using mild detergent at 176° F max.
- Dry at a normal dryer setting on household machines.
- Do not dry clean.

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All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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